

TIME WORKS UNLIMITED, INC.
CAST PLAQUE
CASTING STANDARDS
EFFECTIVE JUNE 2018

TEXT SIZES:

**1/4" ABSOLUTE MINIMUM
CHARACTER SIZE**

WHEN USING UPPER & LOWER CASE
COPY, THIS WOULD REFER TO
THE LOWER CASE LETTERS

SAN SERIF FONTS,
MINIMUM 1/4" ALL CAPS
3/8" UPPER LOWER CASE
15% MINIMUM LETTER SPACING

SERIF FONTS,
MINIMUM 1/4" ALL CAPS
3/8" UPPER LOWER CASE
15% MINIMUM LETTER SPACING
SOME FONTS MAY REQUIRE
INCREASED HEIGHT REQUIREMENTS
DEPENDING ON SERIF SIZES
CONSULT FACTORY

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